

9.886



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBH9928-12-3
Job Sheet 184103



DL-5 #12
10-15

Part No: RBH9928-12-3

Job Qty: 8 pcs

DAS
21
9-89

Part Name: Tab Bender



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Created By: Logan David

Due Date: 10/22/18

Type: SOLD

Description:

Note: DWG RBH9928-12 Rev C IPP Rev A 17.11.23 New issue DP Verify DD/IPP Rev B 18.03.01 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Waterjet2		Dec 18/10/16
100	Waterjet - B4B	8 pcs	10/22/18	10/22/18	0.00	0.80	Waterjet 2 OMAX		Dec 18/10/16
110	QC	8 pcs	10/22/18	10/22/18	0.00	0.00	QC2 Waterjet-4		Dec 18/10/16
120	CNC Vertical Machining	8 pcs	10/22/18	10/22/18	0.00	16.00	MORI NV5000-1		JL-2
130	QC	8 pcs	10/22/18	10/22/18	0.00	0.00	QC2 Machining-4		JL-2 18-11-28
140	QC	8 pcs	10/22/18	10/22/18	0.00	0.00	QC8 Machining-5		B.A. 18-12-02
150	Brake NC	8 pcs	10/22/18	10/22/18	0.00	0.80	Brake NC 1		88 DAS
160	QC	8 pcs	10/22/18	10/22/18	0.00	0.00	QC5		38
170	Outsource	8 pcs	10/22/18	10/22/18			ATG001-VC	5	Dec 18/10/16
180	Packaging	8 pcs	10/22/18	10/22/18	0.00	0.00	Packaging2		DEC 18 2018
190	QC	8 pcs	10/22/18	10/22/18	0.00	0.00	QC6		38
200	Packaging	8 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-2		DAS 11/9-89
210	QC	8 pcs	10/22/18	10/22/18	0.00	0.00	QC21		21 DEC 18 2018

Part Op 90 - See engineering for DWG. Dimension sign off.

Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary ***Note grain direction opposite of bend***

120 - 1-Machine as per FOLIO FC035. FOLIO REV: AA DWG REV: C 2-Deburr 3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

150 - Bend as per DWG.

170 - Issue P/O to ATG : PO 04944 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	5.2000 sf (.65 ea)	90-Start up Operation	5064 690

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	5	29	0

Part Specifications

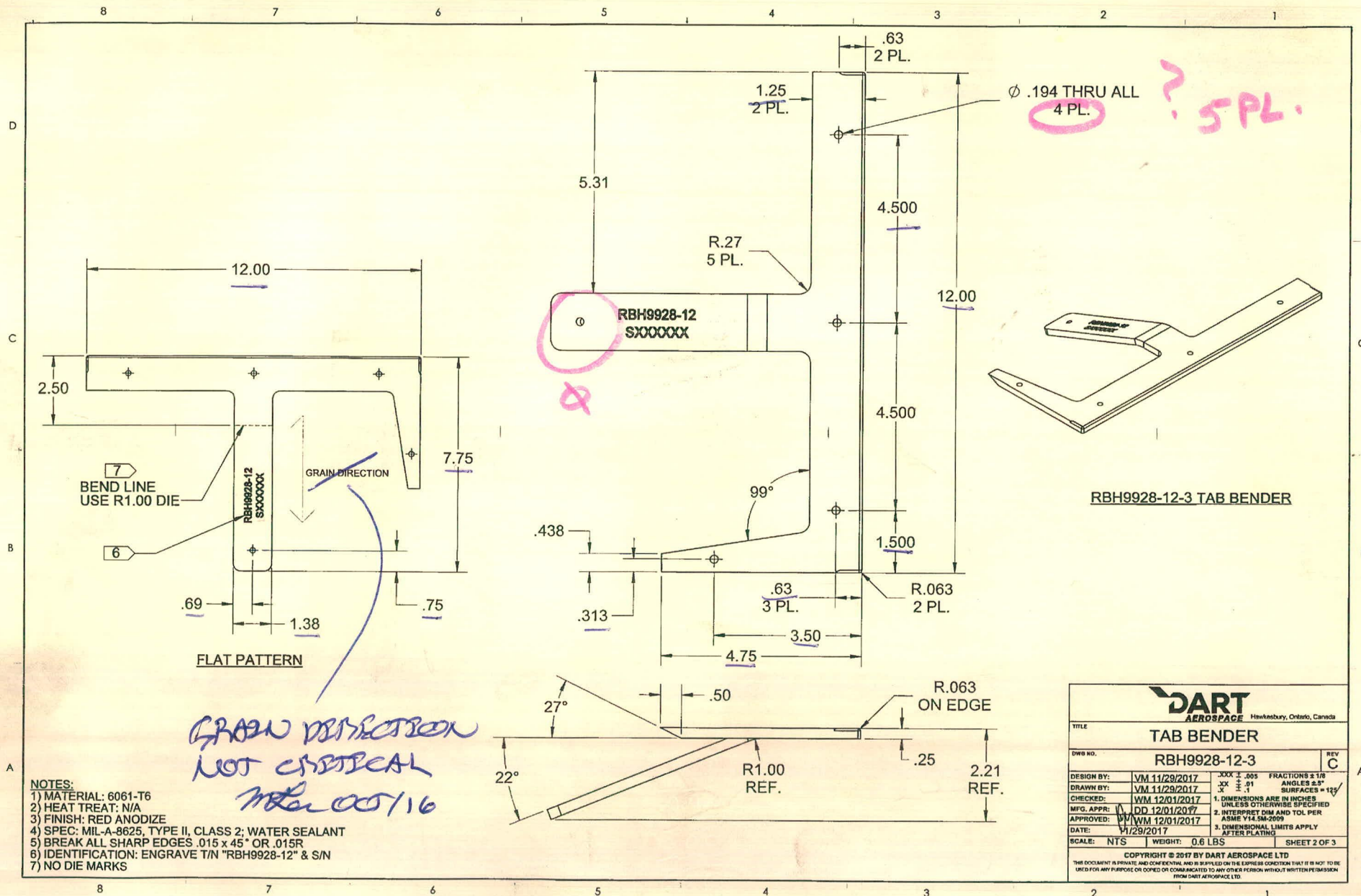
Specifications could not be found.

Plex 10/12/18 3:11 PM dart.logan.david

DART
AEROSPACE**Container No: S118859****Part: RBH9928-12-3****Job No: 184103****Serial No/Batch: S118859****Revision: C****Inspector:****Exp Date:****Instructions:**1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/16/18

DEC 18 2018



DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other		AGAINST DEPARTMENT/PROCESS																																																																																																																																																			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																																																																																																																																																	
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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041994**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041994

PO Date: 12/10/18

Due Date: 12/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: ** each line has different date**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186254	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG :	Firmed	-	12/19/18	12 pcs	0 pcs	12 pcs	\$19.41/pcs	\$232.92
Line Item Note ASAP: (											
2	184450	RBD29905-7	Bushing -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBD29905-7 Rev. 5	Firmed	-	12/17/18	30 pcs	0 pcs	30 pcs	\$4.03/pcs	\$120.90
3	185539	RBE105-13141W3-3	Plate -Issue P/O to ATG : - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT As Per Dwg RBE105-13141W3-3	Firmed	-	12/17/18	5 pcs	0 pcs	5 pcs	\$4.03/pcs	\$20.15

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PURCHASE ORDER **PO041994**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	186017	649.4816	Doubler Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$31.31/pcs	\$125.24
5	184103	RBH9928-12-3	Tab Bender -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	12/14/18	12 pcs	0 pcs	12 pcs	\$4.03/pcs	\$48.36
6	187270	SWA3-300	Wire Clamp -Issue P/O to Groupe Atlech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	12/18/18	43 pcs	0 pcs	43 pcs	\$3.21/pcs	\$138.03

12 x DEC 18 2018

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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041994

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	187046	647.7913	Doubler Issue P/O ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed	-	12/17/18	8 pcs	0 pcs	8 pcs	\$4.03/pcs	\$32.24
Grand Total:											\$717.84

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/17/18 3:34 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916833

Date: 17-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
30 ea	Part: RBD29905-7 Bushing Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24332	Rev: 5 PO: PO041994	Line: 2
5 ea	Part: RBE105-13141W3-3 Plate Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils) Job: 24333	Rev: A PO: PO041994	Line: 3
12 ea	Part: RBH9928-12-3 Tab Bender Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24335	Rev: C PO: PO041994	Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/12/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

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